



# CEWELD SA Alloy C-276

**TYPE** Solid wire for nickel-chromium-molybdenum alloys

**ANWENDUNGEN** CEWELD SA Alloy C-276 is used for welding low carbon nickel-chromium-molybdenum alloys, especially UNS N10276, for welding the clad side in steel clad with low carbon nickel-chromium-molybdenum alloy, and for welding low carbon nickel-chromium-molybdenum alloys to steel and other nickel-base alloys.

**EIGENSCHAFTEN** High Nickel-Chromium alloy with very good mechanical properties down to -196°C. This wire can be welded with our fused flux FL 880 or agglomerated flux FL 838 or FL 839.

**KLASSIFIKATION**

AWS	A 5.14: ERNiCrMo-4
EN ISO	18274: S Ni 6276 (NiCr15Mo16Fe6W4)
W.Nr.	2.4886
F-nr	45
FM	6

**GEEIGNET FÜR** Alloy 276, Ni 6276 (NiCr15Mo16Fe6W4). 2.4886, 2.4887  
**M.No:** 1.5680, 1.5682, 2.4819, 2.4883  
 NiMo16Cr15W, X12Ni5 / 12Ni19, X8Ni9, G-NiMo16Cr  
 Alloy C4, Hastelloy C276, A494CW-12MW, A743 / A744CW-12M

**ZULASSUNGEN**

**SCHWEISSPOSITIONEN**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

C	Si	Mn	Cr	Ni	Mo	V	Fe	W	Co
0.01	0.07	0.9	15.5	62	16	0.2	6	4	2

**MECHANISCHE GÜTEWERTE**

Heat Treatment	R <sub>P0.2</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>5</sub> (%)	Impact Energy (J) ISO-V		Hardness
				RT		
As Welded	410	710	35	80		HRc

**RÜCKTROCKNUNG** Not required

**GAS ACC. EN ISO 14175**



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SA ALLOY C-276 2,4MM

Packaging	KG/unit	EanCode
K-415	25	8720663420169