



CEWELD AA DUR 21

TYPE Cobalt based fluxcored wire for cladding against metal to metal wear, thermal shock and erosion.

ANWENDUNGEN Solving wear problems against chemicals, erosion, corrosion, high temperatures, abrasion and combinations of those.

EIGENSCHAFTEN Excellent gliding properties against metal to metal wear due to low friction, Excellent against erosion and corrosion at high working temperatures upto 900°C. Crack free hard facing deposit against severe shock and impact.

KLASSIFIKATION

AWS	A 5.21: ERCCoCr-E
EN ISO	14700: T Co1
DIN	8555: MSG 20-GF-350-CTZ
F-nr	73

GEEIGNET FÜR

CoCr-E
Co1
Celist 721

ZULASSUNGEN

SCHWEISSPOSITIONEN



**TYPISCHE CHEMISCHE
ANALYSE DES
SCHWEISSMETALLS (%)**

C	Si	Mn	Cr	Ni	Mo	Fe	Co
0.27	1.25	1	28	3	5	3.5	Rem.

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				30 HRc

RÜCKTROCKNUNG 140°C / 24 hr

GAS ACC. EN ISO 14175 M13



CEWELD AA DUR 21

AA DUR 21 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402479

AA DUR 21 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402486