



# CEWELD SA S275 strip

TYPE	Low alloyed steel strip for Submerged and ESW welding
ANWENDUNGEN	SA S275 can be used for cladding and build up layers before hardfacing or corrosion resistant stainless steel or Nickel based layers.
EIGENSCHAFTEN	Excellent weldability in combination with FL 860 ESHC with high welding speed and deposition rate. The weld seam shows a fine rippled surface free from inclusions and undercut.
KLASSIFIKATION	
GEEIGNET FÜR	Buffer and build up layers prior to hardfacing and or build up layers prior to corrosion resistant stainless steel and Nickel based layers.
ZULASSUNGEN	
SCHWEISSPOSITIONEN	
(%)	
MECHANISCHE GÜTEWERTE	
RÜCKTROCKNUNG	Not required
GAS ACC. EN ISO 14175	