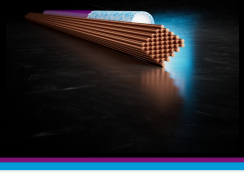

CEWELD L-CuPSn7

certilas® THE FILLER METAL SPECIALIST

TYPE	Copper Phosphorus Brazing Alloy	
ANWENDUNGEN	Suitable for gap brazing of copper and copper alloys. Joint-brazing at working temperatures between -20°C and +150°C. Do not use in sulphurous environment and on Fe- and Ni-alloys.	
EIGENSCHAFTEN	Filler metal with good flowing properties and capillarity. Colour very similar to brass. Soldering seam can be easily electroplated. Self pickling on copper to copper joints.	
KLASSIFIKATION	AWS	A 5.8: BCuP-2
GEEIGNET FÜR	Brazing of copper, copper alloys, brass,	
ZULASSUNGEN		
SCHWEISSPOSITIONEN		
(%)		
MECHANISCHE GÜTEWERTE		
RÜCKTROCKNUNG	Not required	
GAS ACC. EN ISO 14175		