

CEWELD FL 8111

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| TYPE | Fluoride basic agglomerated flux for stainless steel SAW welding. |
| ANWENDUNGEN | Sub arc flux suitable for a wide range of applications in offshore and general steelwork, cladding valves, shafts, tanks, steel mill rollers etc. |
| EIGENSCHAFTEN | FL 8111 is a fluoride basic agglomerated flux for stainless steel SAW welding. Basicity: about 2,6 (according to Boniszewski) Current: DC or AC, in single or multi-wires. Grain size: 2-28 |
| KLASSIFIKATION | EN ISO 14174: SA FB 1 65 AC H5 |
| GEEIGNET FÜR | Submerged arc welding with stainless steel wires, AISI 410, 410NiMo, 308L, 316L, 2209 duplex, 347, 309L, 309LMo, 308H, super duplex, zeron 100, SAF 2507 |

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

| CaO+MgO | SiO ₂ | Al ₂ O ₃ | CaF ₂ |
|---------|------------------|--------------------------------|------------------|
| 35 | 20 | 25 | 15 |

MECHANISCHE GÜTEWERTE

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175



CEWELD FL 8111

FL 8111 0,2 - 2,8MM

| Packaging | KG/unit | EanCode |
|-----------|---------|---------------|
| Bag | 25 | 8720663404121 |