

CEWELD FL 805

TYPE Agglomerated flux for stainless steels

ANWENDUNGEN SS components

EIGENSCHAFTEN FL 805 is an agglomerated flux for SAW welding stainless steels and Nickel based alloys: AISI 2205, Alloy 625, 904L Basicity: About 1,7 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16

KLASSIFIKATION EN ISO 14174: SA AF 2 5644 DC H5

GEEIGNET FÜR chromium compensated flux for submerged arc welding of stainless steel grades

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

CaF ₂	CaO+MgO	Al ₂ O ₃ +MnO	SiO ₂ +TiO ₂
50	5	35	10

MECHANISCHE GÜTEWERTE

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175

CEWELD FL 805

FL 805 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404084