



CEWELD MA SS 2367

TYPE Solid welding wire for hardfacing and rebuilding hotworking tools.

APPLICATIONS Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures up to 550°C

PROPERTIES Abrasion combined with higher temperatures.

CLASSIFICATION EN ISO 14700: T Fe3
DIN 8555: MSG-2-GZ-45-T
W.Nr. 1.2367

SUITABLE FOR Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

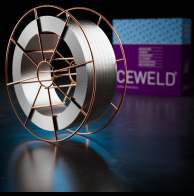
| C | Mn | Cr | Mo | Fe |
|-----|-----|-----|-----|------|
| 0.2 | 0.6 | 6.2 | 3.2 | Rem. |

MECHANICAL PROPERTIES

| Heat Treatment | R _{p0,2} (MPa) | R _m (MPa) | A ₅ (%) | Hardness |
|----------------|-------------------------|----------------------|--------------------|----------|
| As Welded | | | | 45 HRc |

REDRYING Not required

GAS ACC. EN ISO 14175 M11



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MA SS 2367 1,2MM

| Packaging | KG/unit | EanCode |
|-----------|---------|---------------|
| BS-300 | 15 | 8720663401823 |