





TYPE Vacume melted, medium alloyed, Creep resistant alloy for sub arc welding.

APPLICATIONS High temperature and creep resistant boilers, pipe work etc..

PROPERTIES Remarkable creep resistant micro alloy controlled alloy developped to offer high strength and creep

resistant properties at elevated temperatures. Combined with flux FL 155 excelent slag release will be obtained in single and multirun application, the neutral action of the flux offers reliable chemical

annalisys to ensure the best possible creep properties.

**CLASSIFICATION** 

SUITABLE FOR Creep resistant steels , 7CrMoVTiB, P24/T24, ASTM A213, pipe steel, P24/T24, ASTM A213

**APPROVALS** 

WELDING POSITIONS

PA PB PC

(%)

MECHANICAL PROPERTIES

REDRYING Not required

GAS ACC. EN ISO 14175