



# CEWELD SPA 867

TYPE	Seamless high-alloyed fluxcored wire on a C-B-carbide basis for extreme hard deposits on parts subject to severe mineral abrasion.
APPLICATIONS	Suited for wear parts subject to extreme heavy abrasion.
PROPERTIES	High wear resistance and simmlar structure as by C.-Cr. Carbide deposits. The deposit gives a extreme high hardness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. The spray deposit is only machinable by grinding.
CLASSIFICATION	
SUITABLE FOR	Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc.
APPROVALS	
WELDING POSITIONS	
(%)	
MECHANICAL PROPERTIES	
REDRYING	Not required
GAS ACC. EN ISO 14175	