



# CEWELD SPA 750

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|-----------------------|--|
| TYPE                  | Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness.   |
| APPLICATIONS          | Agriculture, mining, cement industry, machine maintenance etc.   |
| PROPERTIES            | Due to the high resistance to cracking and toughness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to heavy abrasion. The interpass temperature should be maximum 250°C. The spray deposit is machinable by special carbide tools. |
| CLASSIFICATION        |  |
| SUITABLE FOR          | Cones, presses, slides, shifts, pumps, sleeves, axes etc..   |
| APPROVALS             |  |
| WELDING POSITIONS     |  |
| (%)                   |  |
| MECHANICAL PROPERTIES |  |
| REDRYING              | Not required   |
| GAS ACC. EN ISO 14175 |  |