

# CEWELD S-Sn97A

TYPE	3% silver containing cadmium free soft solder alloy
APPLICATIONS	Soldering applications in cooling, automotive and electronic industry. Suitable for food applications due to the absence of Cadmium. Suitable for working temperatures up to 100°C.
PROPERTIES	Used for strong brazing joints of uneven junctions with excellent flowing properties. Offers much better mechanical characteristics compare to standard PbSn soft solders. Excellent results are obtained on stainless steel with our "ST" flux.
CLASSIFICATION	
SUITABLE FOR	Steel, stainless steel, brass, copper, galvanised steels, Sn plated steels etc.
APPROVALS	
WELDING POSITIONS	
(%)	
MECHANICAL PROPERTIES	
REDRYING	Not required
GAS ACC. EN ISO 14175	