


CEWELD S2 Ni2

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|-----------------------|---|----------------|
| TYPE | Solid Submerged arc welding wire | |
| APPLICATIONS | Boilers | |
| PROPERTIES | Submerged arc welding wire for fine grain steels where high impact values are required at low temperatures. | |
| CLASSIFICATION | AWS | A 5.23: ENi2 |
| | EN ISO | 14171-A: S2Ni2 |
| | W.Nr. | 1.6227 |
| | F-nr | 6 |
| | FM | 1 |
| SUITABLE FOR | P460N, S500N, P460NL, S500NL, 14Ni6, 12Ni14, 16Ni14 | |
| APPROVALS | | |
| WELDING POSITIONS |  | |
| (%) | | |
| MECHANICAL PROPERTIES | | |
| REDRYING | Not required | |
| GAS ACC. EN ISO 14175 | | |