



CEWELD Super-Flux

TYPE	Excellent low temperature flux for use with silver brazing alloys
APPLICATIONS	Superflux removes oxides and impurities from the surface during the heating process to obtain perfect bonding of the brazing filler metal. Superflux also reduces the surface tension and improves capillarity.
PROPERTIES	After brazing flux residues can easily be removed mechanically or with a caustic soda solution.
CLASSIFICATION	AWS A 5.31: FB3-F EN ISO 18496: FH10
SUITABLE FOR	Flux for silver brazing with a melting range from 450 till 800 °C, for Copper, Brass, Steel and stainless steel.
APPROVALS	
WELDING POSITIONS	
MECHANICAL PROPERTIES	
REDRYING	Not required
SHELF LIFE:	min. 6 months, but only in the original sealed container at storage temperatures between +5 to +30 °C
GAS ACC. EN ISO 14175	