



CEWELD FL 915

TYPE Agglomerated high speed basic flux for the SAW process.

APPLICATIONS Steel mill rollers, boiler works, pipes, ship building, structural steel works, tanks and pressure vessels, piston cladding, offshore applications etc

PROPERTIES FL 915 is an agglomerated high speed basic flux for the SAW process. Basicity: about 2,2 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-28

CLASSIFICATION EN ISO 14174: SA AB 1 65 DC H5

SUITABLE FOR Unalloyed steels: St 33 – St 52, Ship building: A, E, AH, EH, Boiler steels: HI-HIII, 17Mn4, 19Mn5, Pipe steels: St 37.0/4 – St 52.0/4, Fine-grain steels: StE 255 – StE 460 (S460)

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

Al ₂ O ₃	CaF ₂	SiO ₂	CaO+MgO
25	15	20	35

MECHANICAL PROPERTIES

REDRYING Not required

GAS ACC. EN ISO 14175



CEWELD FL 915

FL 915 0,2 - 2,0MM

Packaging	KG/unit	EanCode
Bag	25	8720663404053
Bag	25	8720663404046