



certilas THE FILLER METAL SPECIALIST

CEWELD FL 160

TYPE High basic SAW flux with low hydrogen content.

APPLICATIONS Boiler works, vessel and structural steel works, tanks and pressure vessels, offshore lifting

applications, platforms etc..

PROPERTIES FL 160 is a highly basic SAW flux with low hydrogen content. Basicity: about 3 (according to

Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-20

CLASSIFICATION EN ISO 14174: SA FB 1 55 AC H5

SUITABLE FOR S355, S420, S460, X65, X70, X80

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL COMPOSITION IN WEIGHT

(%)

Al203	CaF2	Si02	CaO+MgO
20	20	15	40

MECHANICAL PROPERTIES

REDRYING Not required

GAS ACC. EN ISO 14175





CEWELD FL 160

FL 160 0,2 - 2,0MM

Packaging	KG/unit	EanCode	
Bag	25	8720663404008	
Bag	25	8720663404015	