

# CEWELD SP CuSn6

**TYPE** Metal spray wires

**APPLICATIONS** SP CuSn6 for coatings that require good sliding properties.

**PROPERTIES** Excellent sliding properties.

**CLASSIFICATION** EN ISO 14919: 4.4  
W.Nr. 2.1022

**SUITABLE FOR** Bronze metal spray wire for coatings that require good sliding properties.

**APPROVALS**

**WELDING POSITIONS**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

Cu	Sn	P
Rem.	7	0.2

**MECHANICAL PROPERTIES**

Heat Treatment	R <sub>P0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>5</sub> (%)	Hardness
As Welded				80 HB

**REDRYING** Not required

**GAS ACC.** EN ISO 14175