

# CEWELD ER 70S-B2L

## Tig

**TYPE** Low alloyed welding wire for high tensile strength and creep resistant steels

**APPLICATIONS** CEWELD ER70S-B2L is a low carbon content variation of the ER80S-B2 and is designed for the welding of 1½Cr/½ Mo steel that require a lower as-welded hardness

**PROPRIÉTÉS** This low carbon version of the B2 type is preferred where as welded repairs are done or where PWHT is not viable


**CLASSIFICATION**

AWS	A 5.28: ER 70S-B2L
EN ISO	21952-B: W 1CML
F-nr	6
FM	3

**CONVIENT POUR** **For similar 1.25%Cr-0.5%Mo-alloyed, heat-resistant, ferritic steels.**  
 1.7335, 1.7242, 1.7337, 1.7357  
 13CrMo 4-5, 13CrMo 4-4, 16 CrMo4, 16CrMo 4-4, GS-17CrMo 5-5, G17CrMo5-5  
**ASTM:** A182 grades F11/F12, A199/A200 T11, A217 grades, WC6/WC11, A234 grades WP11/WP12, A335 grades P11/P12, A387 grades 11/12  
**BSI/AFNOR:** K12073, K11598, K 11568, J 12073, J 12072, J 11872, K11564

**AGRÉMENTS** CE

**POSITIONS DE SOUDAGE**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

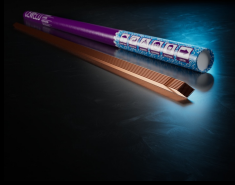
C	Si	Mn	P	S	Cr	Mo
0.04	0.45	0.55	0.015	0.015	1.3	0.6

**PROPRIÉTÉS MÉCANIQUES**

Heat Treatment	RP0,2 (MPa)	Rm (MPa)	A5 (%)	Hardness
620°C±15°C 1h	420	550	20	HRc

**ETUVAGE** Not required

**GAS ACC. EN ISO 14175** I1



# CEWELD ER 70S-B2L Tig

ER 70S-B2L TIG 1,6MM

Packaging	KG/unit	EanCode
Tube	5	8720663417473

ER 70S-B2L TIG 2,4 X  
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663417503