



CEWELD SPA 750

TYPE	Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness.
APPLICATIONS	Agriculture, mining, cement industry, machine maintenance etc.
PROPRIÉTÉS	Due to the high resistance to cracking and toughness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to heavy abrasion. The interpass temperature should be maximum 250°C. The spray deposit is machinable by special carbide tools.
CLASSIFICATION	
CONVIENT POUR	Cones, presses, slides, shifts, pumps, sleeves, axes etc..
AGRÉMENTS	
POSITIONS DE SOUDAGE	
(%)	
PROPRIÉTÉS MÉCANIQUES	
ETUVAGE	Not required
GAS ACC. EN ISO 14175	