


CEWELD SAS 309 LMo

TYPE	Sintered stainless steel strip for cladding overlay applications.	
APPLICATIONS	Joining heat resistant CrNi-steels of the same kind and also joining dissimilar alloys such as steel to stainless steel. Cladding on low alloyed steels in case a 18/8/2 CrNiMo layer is required in the first layer.	
PROPRIÉTÉS	construction, piping, cladding	
CLASSIFICATION	AWS	A 5.9: EQ309LMo
	EN ISO	14343-A: S 23 12 2 L
	W.Nr.	1.4459
	F-nr	6
	FM	5
CONVIENT POUR	Strip cladding on low alloyed steels in case a 18/8/2 CrNiMo (AISI 316) layer is required in the first layer. W.Nr: 1.4401, 1.4404, 1.4406, 1.4410, 1.4437, 1.4571, 1.4580	
AGRÉMENTS		
POSITIONS DE SOUDAGE		
(%)		
PROPRIÉTÉS MÉCANIQUES		
ETUVAGE	Not required	
GAS ACC. EN ISO 14175	None	