CEWELD S-Sn97A

TYPE	3% silver containing cadmium free soft solder alloy
APPLICATIONS	Soldering applications in cooling, automotive and electronic industry. Suitable for food applications due to the absence of Cadmium. Suitable for working temperatures up to 100°C.
PROPRIÉTÉS	Used for strong brazing joints of uneven junctions with excellent flowing properties. Offers much better mechanical characteristics compare to standard PbSn soft solders. Excellent results are obtained on stainless steel with our "ST" flux.
CLASSIFICATION	
CONVIENT POUR	Steel, stainless steel, brass, copper, galvanised steels, Sn plated steels etc.
AGRÉMENTS	
POSITIONS DE SOUDAGE	

ANALYSE CHIMIQUE TYPIQUE DU MÉTAL DE SOUDURE (%)

Ag	Sn
3	97

PROPRIÉTÉS MÉCANIQUES

ETUVAGE	Not required

GAS ACC. EN ISO 14175