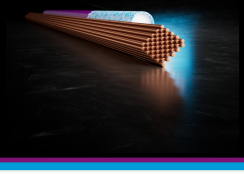

# CEWELD L-CuPSn7

certilas® THE FILLER METAL SPECIALIST

| | | |
|---|---|---|
| TYPE | Copper Phosphorus Brazing Alloy | |
| APPLICATIONS | Suitable for gap brazing of copper and copper alloys. Joint-brazing at working temperatures between -20°C and +150°C. Do not use in sulphurous environment and on Fe- and Ni-alloys. | |
| PROPRIÉTÉS | Filler metal with good flowing properties and capillarity. Colour very similar to brass. Soldering seam can be easily electroplated. Self pickling on copper to copper joints. | |
| CLASSIFICATION | AWS | A 5.8: BCuP-2 |
| CONVIENT POUR | Brazing of copper, copper alloys, brass, | |
| AGRÉMENTS | | |
| POSITIONS DE SOUDAGE | | |
| (%) | | |

PROPRIÉTÉS MÉCANIQUES

| | |
|---|---|
| ETUVAGE | Not required |

GAS ACC. EN ISO 14175