



CEWELD E DUR 600 AC

TYPE	Universal AC-weldable hard surfacing electrode
APPLICATIONS	Suitable for deposits on mild steel, steel castings and manganese steel
PROPRIÉTÉS	The electrode has a soft but intensive welding character, a fine-structured seam surface and excellent slag-removal properties
CLASSIFICATION	EN ISO 14700: E Fe8 DIN 8555: E 6-UM-60-GP
CONVIENT POUR	Rollers, Dredger chains, Conveyors, Hammers, Dredger equipment, Mining and Earth-moving equipment

AGRÉMENTS

POSITIONS DE SOUDAGE



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

C	Mn	Cr	Fe	Si
0.7	0.5	10	Rem.	1.9

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				59 HRc

ETUVAGE 350°C / 2 hr

GAS ACC. EN ISO 14175



CEWELD E DUR 600 AC

E DUR 600 AC 3,2 X 350MM	Packaging	KG/unit	EanCode
	Can	2,5	8720663402592
E DUR 600 AC 4,0 X 450MM	Packaging	KG/unit	EanCode
	Can	3	8720663402639
E DUR 600 AC 5,0 X 450MM	Packaging	KG/unit	EanCode
	Can	3,4	8720663402646