



CEWELD AA DUR 800

TYPE High Molybdenum Cobalt based fluxcored wire for overlay welding against high temperature wear, thermal shock and erosion.

APPLICATIONS Metal forming, high temperatures, punching dies seamless pipe manufacturing, mechanical seals, valve seats and trims.

PROPRIÉTÉS Excellent gliding properties against metal to metal wear due to its low friction, Excellent against erosion, corrosion and galling. The alloy is high temperature resistant up to 1000°C and can resist severe shock and impact at these temperatures.

CLASSIFICATION AWS A 5.21: ERCoCr-A
EN ISO 14700: ~E Co1

CONVIENT POUR Cladding seats and valves in extreme high temperature engines, hot sharing blades, hot punching dies, extrusion parts

AGRÉMENTS

POSITIONS DE SOUDAGE



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

C	Si	Cr	Ni	Mo	Fe	Co
0.03	0.3	17	2.4	22	3	Rem.

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				55 HRc

ETUVAGE Not required

GAS ACC. EN ISO 14175 M13



CEWELD AA DUR 800

AA DUR 800 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663424532