

CEWELD Powder 8812-Co

TYPE Aglomerated and sintered Cobalt based tungsten powder alloy

APPLICATIONS Ceweld SP 8812-Co is applied with the HVOF and the Plasma spray process whenever wear-

resistant coatings are required, e.g. on Valves, Pumps and Turbine parts.

PROPRIÉTÉS Ceweld SP 8812-Co is a agglomerated and sintered powder developed for thermal spraying, witch

contains a uniform distribution of Tungsten Carbide and Cobalt. The particle shape is mainly spherical. The finer grades produces very tough and dense coatings which can often be used in the

"as sprayed" condition without finishing.

CLASSIFICATION EN ISO 14232-1 WC-Co 88/12

CONVIENT POUR Ceweld SP 8812-Co powder is usualy applied with the HVOF and the Plasma spray process

whenever wear-resistant coatings are required, e.g. on Valves, Pumps and Turbine parts.

AGRÉMENTS

POSITIONS DE SOUDAGE

PC

TYPICAL CHEMICAL ANALYSIS OF THE FILLER

METAL (%)

С	Fe	Со	WC
5.5	1	12.5	Rem.

PROPRIÉTÉS MÉCANIQUES

ETUVAGE Not required

GAS ACC. EN ISO 14175