



CEWELD SA CrCoMo-50 FCW

TYPE High-alloyed tubular wire on a C-Cr-Co basis for wear protection in several applications where metal to metal wear at high temperatures is needed.

TOEPASSINGEN Hot working tools such as: Stamping dies and Continuous casting rollers.

EIGENSCHAPPEN Very good corrosion resistance and high hardness due to the amount of „cobalt“ even at higher temperatures. High hardness achieved in the first layer and often used as economical alternative for „stelliting“ . Best to be used with FL 8111 welding flux.

CLASSIFICATIE EN ISO 14700: T Fe3

GESCHIKT VOOR Hot working tools such as: Stamping dies and Continuous casting rollers. Alternatif for stellite

GOEDKEURINGEN

LASPOSITIES



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

C	Cr	Ni	Mo	Fe	Co	Si
0.15	14.5	0.5	2.5	Rem.	12.5	0.7

MECHANISCHE WAARDEN

HERDROGEN Not required

GAS ACC. EN ISO 14175