

CEWELD Super-Flux

TYPE	Excellent low temperature flux for use with silver brazing alloys
TOEPASSINGEN	Superflux removes oxides and impurities from the surface during the heating process to obtain perfect bonding of the brazing filler metal. Superflux also reduces the surface tension and improves capillarity.
EIGENSCHAPPEN	After brazing flux residues can easily be removed mechanically or with a caustic soda solution.
CLASSIFICATIE	AWS A 5.31: FB3-F EN ISO 18496: FH10
GESCHIKT VOOR	Flux for silver brazing with a melting range from 450 till 800 °C, for Copper, Brass, Steel and stainless steel.
GOEDKEURINGEN	
LASPOSITIES	
(%)	
MECHANISCHE WAARDEN	
HERDROGEN	Not required
GAS ACC. EN ISO 14175	