



# CEWELD FL 915

**TYPE** Agglomerated high speed basic flux for the SAW process.

**TOEPASSINGEN** Steel mill rollers, boiler works, pipes, ship building, structural steel works, tanks and pressure vessels, piston cladding, offshore applications etc

**EIGENSCHAPPEN** FL 915 is an agglomerated high speed basic flux for the SAW process. Basicity: about 2,2 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-28

**CLASSIFICATIE** EN ISO 14174: SA AB 1 65 DC H5

**GESCHIKT VOOR** Unalloyed steels: St 33 – St 52, Ship building: A, E, AH, EH, Boiler steels: HI-HIII, 17Mn4, 19Mn5, Pipe steels: St 37.0/4 – St 52.0/4, Fine-grain steels: StE 255 – StE 460 (S460)

**GOEDKEURINGEN**

**LASPOSITIES**



**TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)**

Al <sub>2</sub> O <sub>3</sub>	CaF <sub>2</sub>	SiO <sub>2</sub>	CaO+MgO
25	15	20	35

**MECHANISCHE WAARDEN**

**HERDROGEN** Not required

**GAS ACC. EN ISO 14175**



# CEWELD FL 915

FL 915 0,2 - 2,0MM

Packaging	KG/unit	EanCode
Bag	25	8720663404053
Bag	25	8720663404046