




CEWELD FL 8111

| TYPE | Fluoride basic agglomerated flux for stainless steel SAW welding. | | | | | | | | |
|--|--|--------------------------------|------------------|--------------------------------|------------------|----|----|----|----|
| TOEPASSINGEN | Sub arc flux suitable for a wide range of applications in offshore and general steelwork, cladding valves, shafts, tanks, steel mill rollers etc. | | | | | | | | |
| EIGENSCHAPPEN | FL 8111 is a fluoride basic agglomerated flux for stainless steel SAW welding. Basicity: about 2,6 (according to Boniszewski) Current: DC or AC, in single or multi-wires. Grain size: 2-28 | | | | | | | | |
| CLASSIFICATIE | EN ISO 14174: SA FB 1 65 AC H5 | | | | | | | | |
| GESCHIKT VOOR | Submerged arc welding with stainless steel wires, AISI 410, 410NiMo, 308L, 316L, 2209 duplex, 347, 309L, 309LMo, 308H, super duplex, zeron 100, SAF 2507 | | | | | | | | |
| GOEDKEURINGEN | | | | | | | | | |
| LASPOSITIES |  | | | | | | | | |
| TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%) | <table border="1"><thead><tr><th>CaO+MgO</th><th>SiO₂</th><th>Al₂O₃</th><th>CaF₂</th></tr></thead><tbody><tr><td>35</td><td>20</td><td>25</td><td>15</td></tr></tbody></table> | CaO+MgO | SiO ₂ | Al ₂ O ₃ | CaF ₂ | 35 | 20 | 25 | 15 |
| CaO+MgO | SiO ₂ | Al ₂ O ₃ | CaF ₂ | | | | | | |
| 35 | 20 | 25 | 15 | | | | | | |
| MECHANISCHE WAARDEN | | | | | | | | | |
| HERDROGEN | Not required | | | | | | | | |
| GAS ACC. EN ISO 14175 | | | | | | | | | |



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FL 8111 0,2 - 2,8MM

| Packaging | KG/unit | EanCode |
|-----------|---------|---------------|
| Bag | 25 | 8720663404121 |