


CEWELD FL 805

TYPE	Agglomerated flux for stainless steels			
TOEPASSINGEN	SS components			
EIGENSCHAPPEN	FL 805 is an agglomerated flux for SAW welding stainless steels and Nickel based alloys: AISI 2205, Alloy 625, 904L Basicity: About 1,7 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16			
CLASSIFICATIE	EN ISO	14174: SA AF 2 5644 DC H5		
GESCHIKT VOOR	chromium compensated flux for submerged arc welding of stainless steel grades			
GOEDKEURINGEN				
LASPOSITIES				
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	CaF ₂	CaO+MgO	Al ₂ O ₃ +MnO	SiO ₂ +TiO ₂
	50	5	35	10
MECHANISCHE WAARDEN				
HERDROGEN	Not required			
GAS ACC. EN ISO 14175				

CEWELD FL 805

FL 805 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404084