

CEWELD FL 400

TYPE Agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires.

TOEPASSINGEN Rebuilding and hardfacing parts that suffer from impact and wear as in Mining, Dredging etc.

EIGENSCHAPPEN CEWELD® FL 400 is an agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires. Basicity: about 1,1 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16

CLASSIFICATIE EN ISO 14174: SA CS 3 99 CCrMo AC

GESCHIKT VOOR Piston rod ends, mining parts, excavator parts, rolling bars, pressure rolls, cement rollers, dredging parts, coupling parts, crushing hammers. etc..

GOEDKEURINGEN

LASPOSITIES



TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	Al2O3	CaF2	SiO2	CaO+MgO
	15	10	35	25

MECHANISCHE WAARDEN

HERDROGEN Not required

GAS ACC. EN ISO 14175

CEWELD FL 400

FL 400 0,4-1,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404961