




CEWELD DUR 6 Tig

TYPE	Cobalt-based thermo shock resistant alloy for overlay applications.						
TOEPASSINGEN	Steam-valves, high temperature liquid pumps, hot cutting tools, exhaust valves.						
EIGENSCHAPPEN	Outstanding alloy against abrasion, thermo-shock and corrosion combined with high temperatures. The weld deposit can be machined with tungsten tool tips and by grinding. The hardness of the weld deposit will decrease 16% at 300°C and about 30% at 600°C. The weld deposit is high heat resistant up to 900°C. DUR 6 offers a low coefficient of friction of 0.12 and exceptional resistance to galling. It has cavitation-erosion resistance ten times that of 304 stainless steel, DUR 6 can be used to protect bearing surfaces in non-lubricating conditions due to its resistance to metal-to-metal wear.						
CLASSIFICATIE	AWS	A 5.21: ERCoCr-A					
	EN ISO	14700: S Co2					
	F-nr	71					
GESCHIKT VOOR	Stellite 6 alloy for, Steam-valves, high temperature liquid pumps, hot cutting tools, exhaust valves and seats						
GOEDKEURINGEN							
LASPOSITIES							
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Si	Mn	Cr	Fe	W	Co
	1.1	1	0.6	28	2.5	5	Rem.
MECHANISCHE WAARDEN	Heat Treatment		R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness	
	As Welded					40 HRc	
HERDROGEN	Not required						
GAS ACC. EN ISO 14175	I1						



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DUR 6 TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402271
DUR 6 TIG 3,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402288
DUR 6 TIG 4,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402295
DUR 6 TIG 5,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402301
DUR 6 TIG 6,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663402318