



CEWELD Alloy X Tig

TYPE	CEWELD Alloy X is a nickel- chromium-iron-molybdenum alloy wire rod								
TOEPASSINGEN	CEWELD Alloy X Tig is a nickel- chromium-iron-molybdenum alloy that possesses an exceptional combination of oxidation resistance, fabricability and high-temperature strength. It has also been found to be exceptionally resistant to stress-corrosion cracking in petrochemical applications.								
EIGENSCHAPPEN	CEWELD Alloy X Tig exhibits good ductility after prolonged exposure at temperatures of 1200, 1400, 1600°F (650, 760 and 870°C) for 16,000 hours. Suitable for joining and cladding Nickel alloys, stainless steel, carbon steel and low alloyed steels. UNS: N06002								
CLASSIFICATIE	AWS	A 5.14: ERNiCrMo-2							
	EN ISO	18274: S Ni 6002(NiCr21Fe18Mo9)							
	W.Nr.	2.4665							
	F-nr	43							
	FM	6							
GESCHIKT VOOR	2.4665 UNS: N06002 Alloy HX, X, AMS 5754, AMS 5798, ASTM B619, Nickel alloys, stainless steel, carbon steel and low alloyed steels.								
GOEDKEURINGEN									
LASPOSITIES	 PA  PB  PC  PD  PE  PF  PG								
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Si	Mn	Cr	Ni	Mo	Fe	W	Co
	0.1	0.8	0.8	22	55	9	19	0.8	2
MECHANISCHE WAARDEN	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Impact Energy (J) ISO-V			Hardness	
					RT				
	As Welded		660	30	100			HRc	
HERDROGEN	Not required								
GAS ACC. EN ISO 14175	I1								



CEWELD Alloy X Tig

ALLOY X TIG 0,8 X 914MM	Packaging	KG/unit	EanCode
	Tube	0,91	8720663420299
ALLOY X TIG 1,14 X 914MM	Packaging	KG/unit	EanCode
	Tube	4,54	8720663420312
ALLOY X TIG 1,6 X 914MM	Packaging	KG/unit	EanCode
	Tube	4,54	8720663420329
ALLOY X TIG 2,4 X 914MM	Packaging	KG/unit	EanCode
	Tube	4,54	8720663420336